CENTERPIECE

Billions being invested in chemical plants planned in Houston area

DNR = Did not respond
DND = Did not disclose
NOTE: Jobs are full time, permanent
SOURCE: HBJ research and American Chemistry Council

1 ARKEMA INC.
WHAT: Acrylic acid plant
WHERE: Clear Lake
JOBS: DNR

2 ASCEND PERFORMANCE MATERIALS LLC
WHAT: Propane dehydrogenation plant
WHERE: Alvin
JOBS: Will create 100 new jobs, unknown how many are permanent

3 BASF SE
WHAT: Emulsion polymers plant
WHERE: Freeport
JOBS: 20

4 C3 PETROCHEMICALS LLC
WHAT: Propylene plant
WHERE: Chocolate Bayou
JOBS: DNR

5 CELANESE CORP. - MITSUI & COMPANY LTD. JOINT VENTURE
NYSE: CE
WHAT: Methanol plant
WHERE: Clear Lake
JOBS: DND

6 CHEVRON PHILLIPS CHEMICAL COMPANY LLC
WHAT: Ethylene cracker and polyethylene plants
WHERE: Sweeney
JOBS: 600 (combined with Baytown plant)

7 CHEVRON PHILLIPS
WHAT: Ethane cracker and 1-hexane plant
WHERE: Baytown
JOBS: 600 (combined with Sweeney plant)

8 THE DOW CHEMICAL CO.
NYSE: DOW
WHAT: Ethylene unit, propylene plant
WHERE: Freeport
JOBS: 400-500

9 DOW-MITSUI JOINT VENTURE
WHAT: Chlor-alkali plant
WHERE: Freeport
JOBS: DND

10 ENTERPRISE PRODUCTS PARTNERS LP
NYSE: EPD
WHAT: Propylene expansion
WHERE: Mont Belvieu
JOBS: DNR

11 EXXON MOBIL CHEMICAL CO.
WHAT: Ethylene, polyethylene plants
WHERE: Baytown
JOBS: 350

12 IDEMITSU KOSAN COMPANY LTD.- MITSUI JOINT VENTURE
WHAT: Alpha olefins plant
WHERE: Freeport
JOBS: Not been decided yet

13 INEOS OLEFINS & POLYMERS USA
WHAT: Ethylene cracker
WHERE: Chocolate Bayou
JOBS: 114

14 KURARAY COMPANY LTD.
WHAT: Polyvinyl alcohol plant
WHERE: La Porte
JOBS: 100

15 THE LUBRIZOL CORP.
WHAT: Chlorinated polyvinyl chloride resins production expansion
WHERE: Deer Park
JOBS: DND

16 LYONDELLBASELL INDUSTRIES NV
NYSE: LYB
WHAT: Ethylene expansion, restarting methanol production
WHERE: Channelview
JOBS: DNR

17 LYONDELLBASELL INDUSTRIES
WHAT: Ethylene expansion
WHERE: La Porte
JOBS: DNR

18 MITSUBISHI CHEMICAL HOLDINGS AMERICA INC.
WHAT: Acrylic plant
WHERE: Freeport
JOBS: DNR

19 MITSUI & CO.
WHAT: Petrochemical tank terminal
WHERE: Pasadena
JOBS: DNR

20 NOLTEX LLC
WHAT: Ethylene vinyl alcohol plant
WHERE: La Porte
JOBS: DNR

21 PETROLOGISTICS LP
NYSE: PDH
WHAT: Propylene plant
WHERE: La Porte
JOBS: DNR

22 TPC GROUP INC.
WHAT: Polyisobutylene expansion, on-purpose isobutylene production
WHERE: Houston
JOBS: 25